

Fossil Energy's Carbon Capture, Utilization and Storage Activities

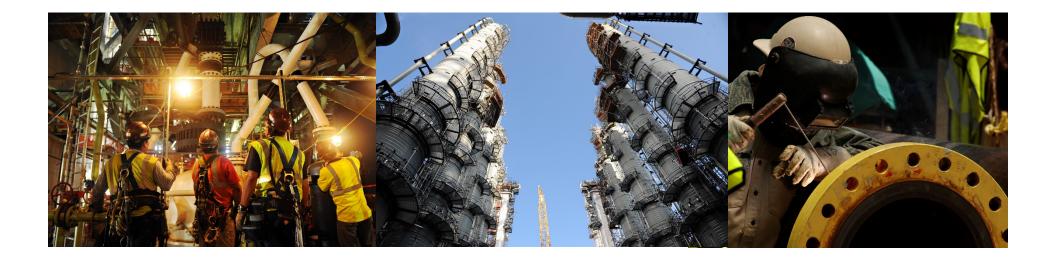
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Carbon Capture Program Manager

Administration Energy Priorities

- Boosting Domestic Energy Production
- Grid Reliability and Resiliency
- Job Creation
- Energy Security



United States Policy Incentives for CCUS - 45Q tax credits

"Technology push" through R&D is matched with "market pull" through financial incentives

- Tax benefits defined in "45Q" for qualified CCUS projects have been available since 2008
- The February 2018 "Bipartisan Budget Act of 2018" extended and significantly expanded the tax benefits:
 - O Increased the credit amount:
 \$20/ton → up to \$50/ton for saline storage, 10/ton → up to \$35/ton for EOR
 - Expanded the qualified carbon oxides to include carbon monoxide (CO)
 - Expanded qualified uses to include CO₂ utilization other than enhanced oil or natural gas recovery
 - Lowered the qualifying threshold for the amount of CO₂ captured to allow more industries to participate in the program
 - Increased the flexibility to allow credit assignment to capture or disposal facility
 - Removed the program cap



Major Demonstration Projects



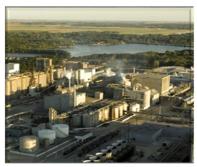
Air Products Facility (Port Arthur, TX) – Began Operations 2013

- Built and operated by Air Products and Chemicals Inc. and located at Valero Oil Refinery in Port Arthur, TX
- State-of-the-art system to capture the CO₂ from two large steam methane reformers
- Captured gas transported via pipeline to oil fields in eastern Texas where it is used for EOR.
- Since 2013, the project has captured over three million metric tons of CO₂.



Petra Nova CCS (Thompsons, TX) – Began Operations 2017

- Joint venture by NRG Energy, Inc. and JX Nippon Oil and Gas Exploration
- Demonstrate the Mitsubishi Heavy Industries CO_2 capture technology ability to capture 90% of the CO_2 emitted from a 240-megawatt flue gas stream. (designed to capture/store 1.4 million tonnes of CO_2 per year)
- Captured CO₂ used for EOR at the West Ranch Oil Field in Jackson County, Texas, where it will remain sequestered underground



ADM Ethanol Facility (Decatur, IL) – Began Operations 2017

- Built and operated by Archer Daniels Midland (ADM) at their existing biofuel plant located in Decatur, IL
- **1 million metric tons of CO₂** as a by-product of the ethanol biofuels production process and store it in a deep saline reservoir
- First ever CCS project to use the EPA Underground Injection Class VI well permit in the United States that is specifically designed for CO₂ storage

Federal Investment in Carbon Capture, Utilization and Storage R&D



Carbon Capture

R&D and scale-up technologies for capturing CO₂ from new and existing industrial and powerproducing plants



CO₂ Utilization R&D and technologies to convert CO₂ to value-added products



Carbon Storage Safe, cost- effective, and permanent geologic storage of CO₂



High-level R&D Program Goals and Challenges

• Reduce the cost of capture

- Capital cost
- Energy penalty
- Integration

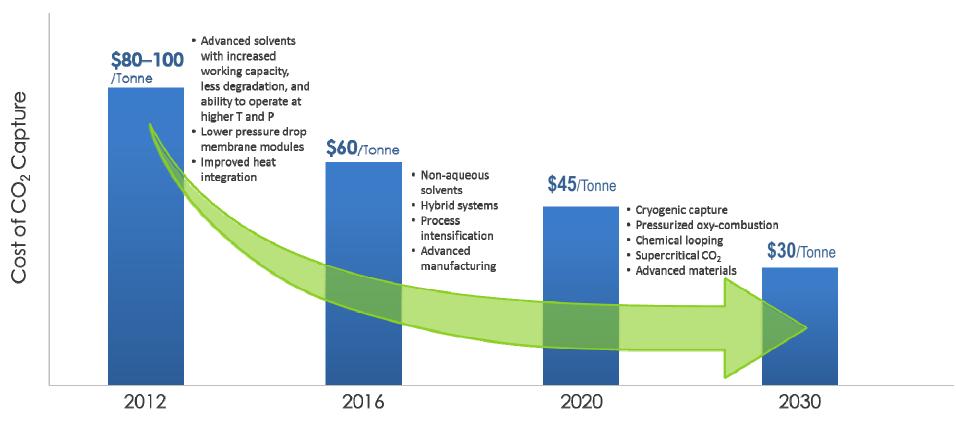
• Develop viable carbon utilization alternatives

- Capital cost
- Energy requirements
- Lifecycle assessment

• Reduce the risk of geologic storage

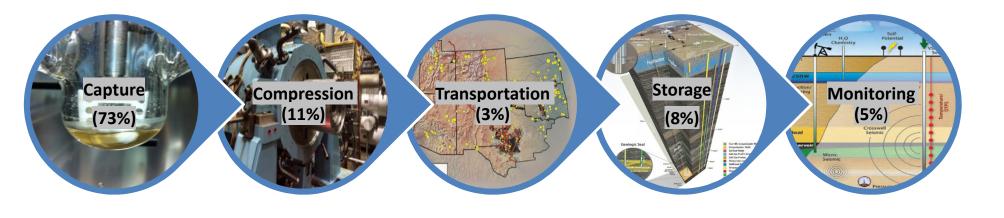
- Higher resolution and quantification (e.g., accurate characterization of faults and fractures)
- Geomechanics (pressure and state of stress)
- Cost

Carbon Capture Program Goals





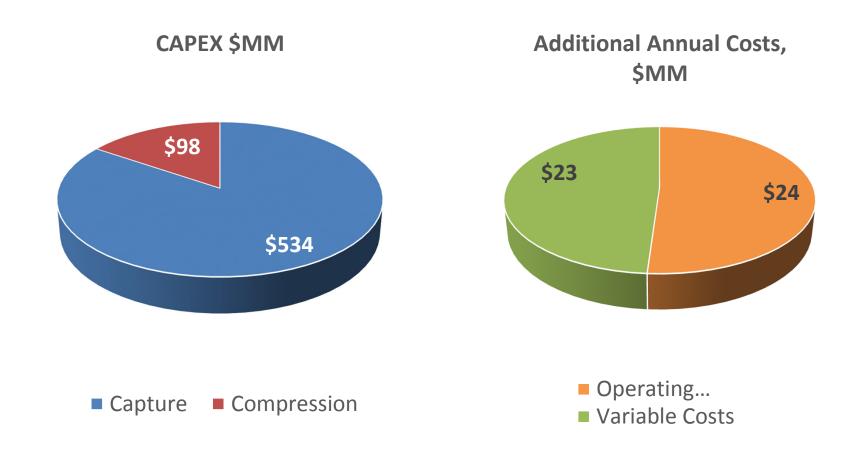
CCS and CCU Value Chains





Source: NETL, Cost and Performance Baseline for Fossil Energy Plants, Revision 3, July 2015

Cost of Capture and Compression



Carbon Capture

Carbon Capture R&D Pathways

Pre-Combustion

- □ Solvents
- □ Sorbents
- □ Membranes
- Hybrid processes
- U Water-gas shift reactor





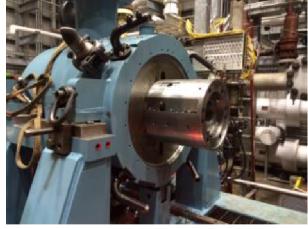
Post-Combustion

- □ Solvents
- Sorbents
- □ Membranes
- □ Hybrid processes



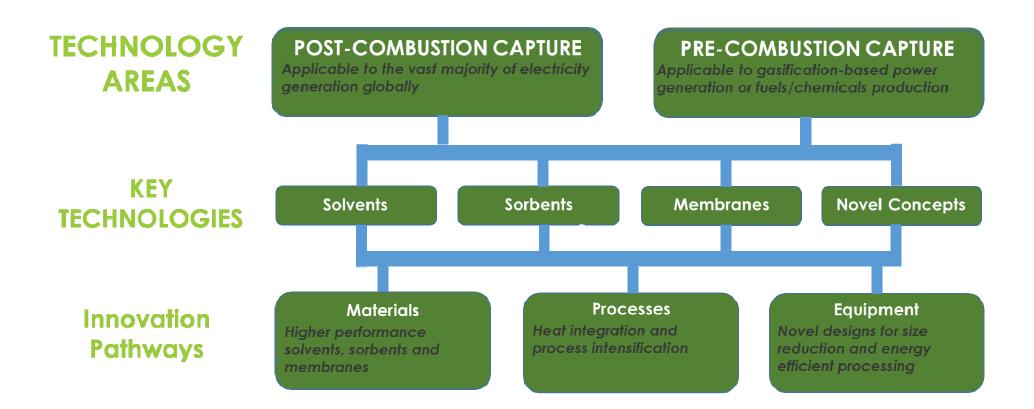
Advanced Compression

- □ Intra-stage cooling
- Cryogenic pumping
- Supersonic shock wave compression

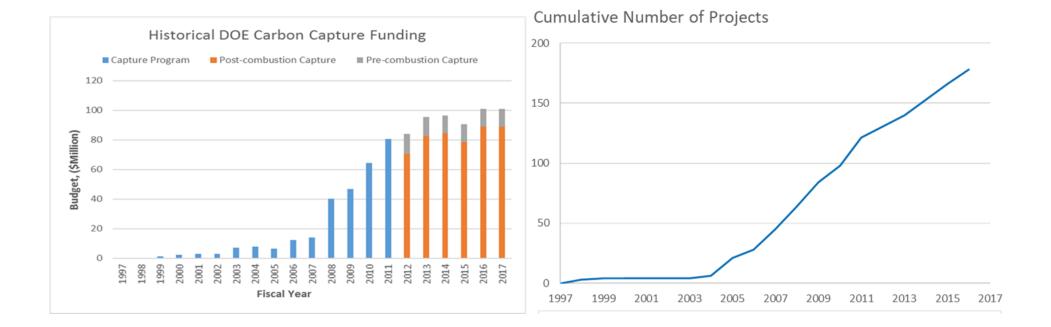




Carbon Capture R&D Program Structure and Focus



Carbon Capture R&D Program Projects and Funding



energy.gov/fe

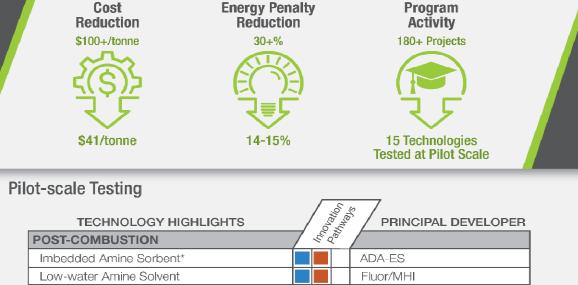
Post Combustion Capture *National Carbon Capture Center - Benefits to Program*

- Operated by Southern Co Services
- Hosted at Plant Gaston, AL
- DOE funds 80% of operations
- Over 100,000 test hours (10+years)
- Technologies from U.S. and six other countries since 2008 founding of NCCC
- More than 40 carbon capture technologies tested
 - 20+ Post combustion
 - 20+ Pre-combustion
- Dedicated staff of plant engineers
- Standard design guidelines
- Small (0.05MWe) and Large (0.5MWe) Solvent Test Units
- 90+% of US developers opt for NCCC



Summary of Progress Through Development of Carbon Capture Technologies





TECHNOLOGY HIGHLIGHTS	/	Nak.	0;-1 0;-1 10-10-10-10-10-10-10-10-10-10-10-10-10-1		
TECHNOLOGY HIGHLIGHTS					
Imbedded Amine Sorbent*				ADA-ES	
Low-water Amine Solvent				Fluor/MHI	
Hybrid Solvent/Membrane				Gas Technology Institute	
Amino-silicone Solvent*				General Electric Company	
Amine/Imidazole Solvent Mixture* (Large Pilot)				ION Engineering	
Advanced Amine Solvent Process*				Linde/BASF	
Advanced Membrane Process*				MTR	
Nozzle-based Solvent Contactor*				Neumann Systems Group	
Mixed Salt Solvent Process*				SRI International	
Carbon-based Sorbent*				SRI International	
Alkalized Alumina Sorbent*				TDA Research	
Optimized Amine Solvent Process				University of Kentucky	
Piperazine Solvent/Flash Stripper				URS/University of Texas	
PRE-COMBUSTION					
Ammonium Carbonate/Bicarbonate Solvent*				SRI International	
Integrated Sorbent Process				TDA Research	
* Project Completed					

Carbon Capture Simulation Initiative for Industry Impact (CCSI2)



- Develop new computational tools and models for industry
 - Base development on industry needs/constraints
- Demonstrate the capabilities of the CCSI Toolset on non-proprietary case studies
 - Examples of how new capabilities improve ability to develop capture technology
- **Deploy** the CCSI Toolset to industry
 - _ T&E licenses, CRADA
 - Commercialization activities
- Carbon Capture Simulation for Industry Impact
- Work with industry partners on pilot projects
 - Ensure success & maximize learning at this scale —
 - Data collection & experimental design
 - **Develop & Validate models**
 - UQ to identify critical data
 - Develop demonstration plant design
 - Utilize optimization tools (OUU, Heat Integration)
 - Quantitative confidence on predicted performance ٠
 - Predict dynamic performance









BOSTON

UNIVERSITY





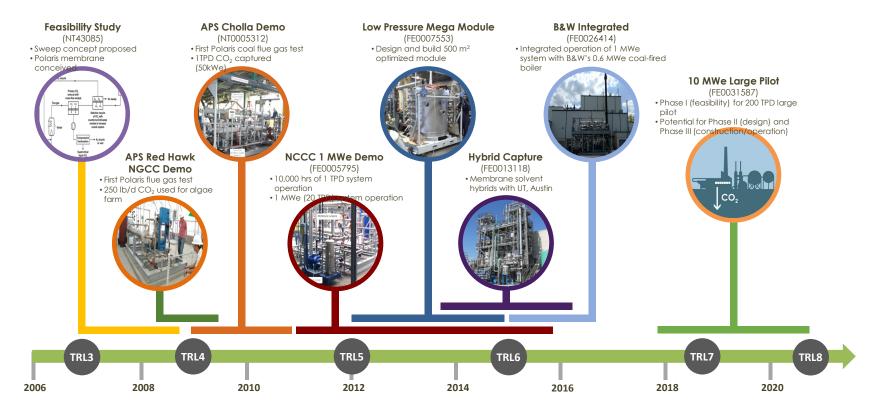
Carnegie Mellon





Case Study of Technology Development Progression Through the Carbon Capture R&D Program – Membrane Technology Research, Inc

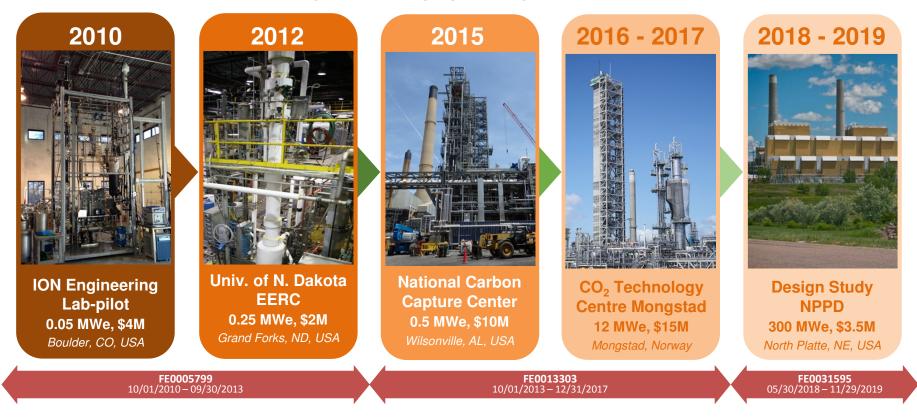
CO₂ Capture Development Timeline



*Add footnote here

Case Study of Technology Development Progression Through the Carbon Capture R&D Program – Ion Engineering

ION has developed its technology by leveraging existing research facilities



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Engineering Scale Testing of Advanced Carbon Capture Technologies

Scaling of Carbon Capture Technologies to Engineering Scales Using Existing Host Site Infrastructure

Performer	Project Title	Technology
Research Triangle Institute	Engineering Scale Testing of Transformational Non-Aqueous Solvent-Based CO ₂ Capture Process at Technology Centre Mongstad (13MWe)	Non Aqueous Solvent
SRI International	Engineering Scale Demonstration of Mixed-Salt Process for CO ₂ Capture (15MWe)	Physical Solvent
Membrane Technology and Research, Inc.	Scale-Up and Testing of Advanced Polaris Membrane $\rm CO_2$ Capture Technology (1MWe+)	Membrane – Partial Capture
TDA Research, Inc.	Membrane-Sorbent Hybrid System for Post-combustion Carbon Capture (2MWe+)	Membrane / Sorbent – 90% capture
Fluor	Multi-component solvent test (13MWe)	Water lean solvent

- Existing solvent units for drop-in testing
- Supports 4000+ hours each project
- TCM offers considerable cost share and in-kind services at this scale (\$6M+ in-kind each developer)
- Solvents go through rigorous degradation tests to support environmental permitting at SINTEF
- Full analytical and operations staff support



Source: Test Centre Mongstad

FOA-0001791: Design and Testing of Advanced Carbon Capture Technologies

<u>Topic</u> Area 2 - Initial Engineering, Testing, and Design of a Commercial-Scale, Post-Combustion CO₂ Capture System

Lead	Project Title	Technology
Electric Power Research Institute	Initial Engineering Design of a Post-Combustion CO ₂ Capture System for Duke Energy's East Bend Station Using Membrane-Based Technology	Membrane – Partial Capture
ION Engineering LLC	ION Engineering Commercial Carbon Capture Design & Costing (C3DC)	Non Aqueous Solvent
University of North Dakota	Initial Engineering, Testing, and Design of a Commercial-Scale, Post-combustion CO ₂ Capture System on an Existing Coal-Fired Generating Unit – Milton R. Young Station	Amine Solvent

- Directed by Congress in FY17 and supporting language in FY18 appropriations reports
- Feasibility studies to be complete in 12-24 months
- Deliverable is a cost estimate for a commercial scale application of the technology at potential host power plants



East Bend Generating Station (KY)



Milton R. Young Station (ND)



Gerald Gentleman Station (NE)

Accelerating the Rate of RD&D - Transformational

Partnership between national labs, academia, and industry

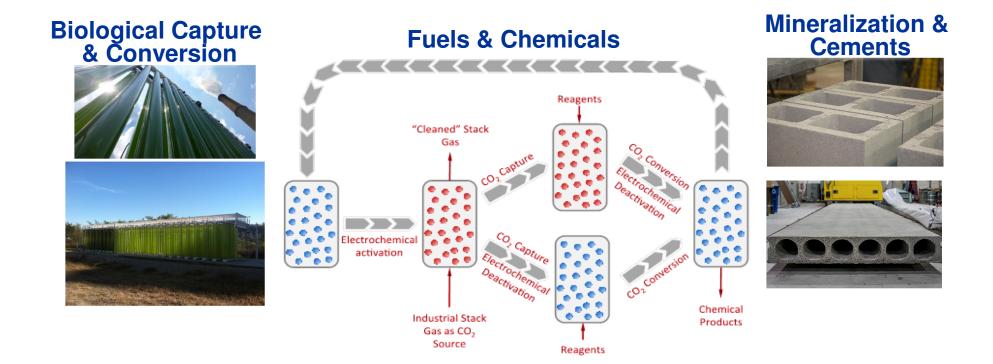
and Chemical Properties Accelerate deployment by 50% in TRL 2-5 range Industrial Stakeholders Parallel paths for materials discovery – synthesis – process design Computational Chemical Companies Synthesis Materials Discovery & Testing Manufacturers Leverage advanced computing (Screening of novel Carbon **EPC Contractors** carbon capture substances) Capture Solutions Utilities **Robotics for rapid synthesis and** analytical capabilities Manufacturing 8 Functionalization Process **DOCCSS Labs** Constraints **PNNL - Solvents** LBNL – Metal Organic Frameworks • NETL - CCSI2, materials • LLNL – Adv Manufacturing • Non-aqueous and phase Molecular Design Advanced Manufactinrg change solvents

"Transformational Technology Development"

Carbon Utilization

Carbon Use & Reuse

Offset CO₂ capture costs + Fix CO₂ in stable products



Objective: Develop novel marketable products using CO2 or coal as a feedstock while supporting the goals of both the Carbon Use and Reuse, and the Coal Beneficiation programs. Both use similar platforms (i.e. catalysis and other chemical methods) to convert CO2 or coal to generate valuable products.

This FOA has 3 distinct Areas of Interest (AOIs), with different requirements for each:

• AOI 1: Lab-scale CO2 Conversion (Abiotic only)

\$7M

- AOI 2: Field-scale CO2 Conversion (Biotic or Abiotic) →
- AOI 3: Coal Beneficiation Pilot Plant Testing \$6M

Awards planned Q1 FY2019

Algae-Based Utilization Projects

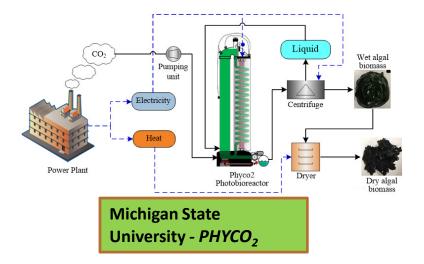
U of Kentucky – Duke Energy's East Bend Station - *ALGIX LLC*



CO₂ to Bioplastics: Beneficial Re-use of Carbon Emissions using Microalgae



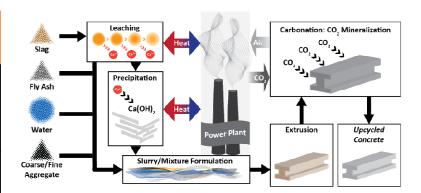




FOA 1622 – FY16 and FY17 Funded Projects

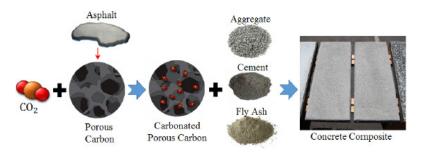
Concrete Based Utilization

Performer	Project Title
University of California Los Angeles	Upcycled "CO ₂ -Negative" Concrete for Construction Functions
University of Michigan	Storing CO ₂ in Built Infrastructure: CO ₂ Carbonation of Precast Concrete Products
C-Crete Technologies, Inc	CO ₂ Mineralization Using Porous Carbon and Industrial Wastes to Make Multifunctional Concrete





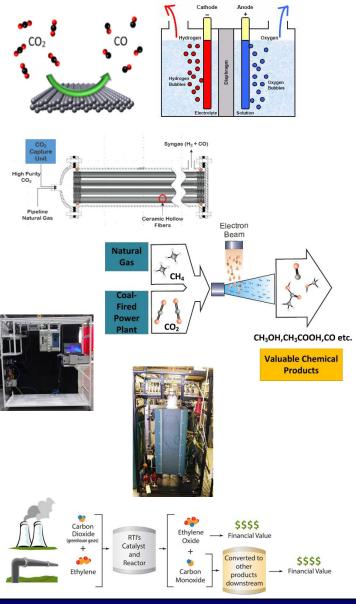
Engineered Cementitious Composites (ECC)



FOA 1622 – FY16 and FY17 Funded Projects

Fuels and Chemicals

Performer	Project Title
University of Delaware	Electrochemical Conversion of Carbon Dioxide to Alcohols
Gas Technology Institute	Nano-Engineered Catalyst Supported on Ceramic Hollow Fibers for Utilization of CO ₂ in Dry Reforming to Produce <u>Syngas</u>
Gas Technology Institute	High Energy Systems for Transforming CO ₂ to <u>Valuable Products</u>
Southern Research Institute	Low-Temperature Process Utilizing Nano- Engineered Catalyst for <u>Olefin</u> Production
TDA Research	A New Process for CO ₂ Conversion to Fuel (Sorbent Based Conversion)
Research Triangle Institute	Novel Catalytic Process Technology for Utilization of CO ₂ For Ethylene Oxide and Propylene Oxide



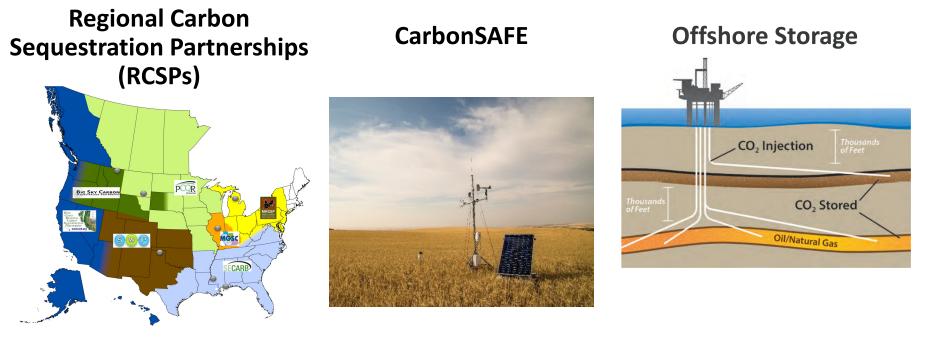
Carbon Storage

Key Challenges for Deployment

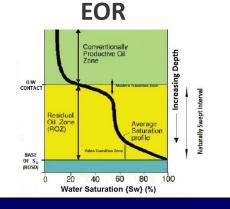
- Geomechanics
 - Induced seismicity
 - Caprock and wellbore fracture mechanics
- Improved accuracy of characterization of faults and fracture networks
- Improved accuracy of assessment of stress state
- Reservoir management strategies and technologies (e.g., pressure and plume management, intelligent/autonomous monitoring systems and sensors)
- Tools for experts and non-experts
 - Data infrastructure
 - Modeling and simulation tools for regulators and would-be operators
 - Protocols and tools for post-injection site care

Carbon Storage Infrastructure

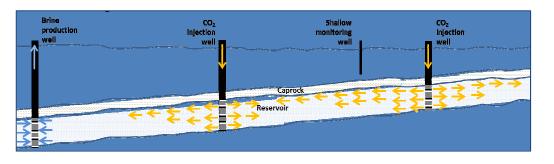
Addressing Large-Scale Challenges



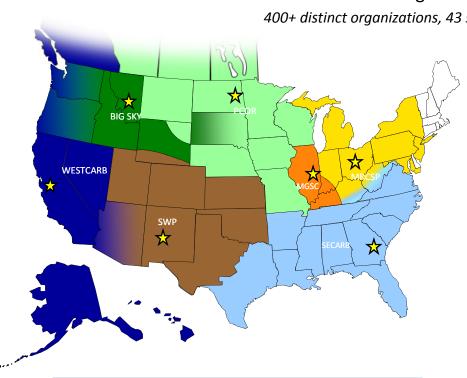
Unconventional



Brine Extraction Storage Tests (BEST)

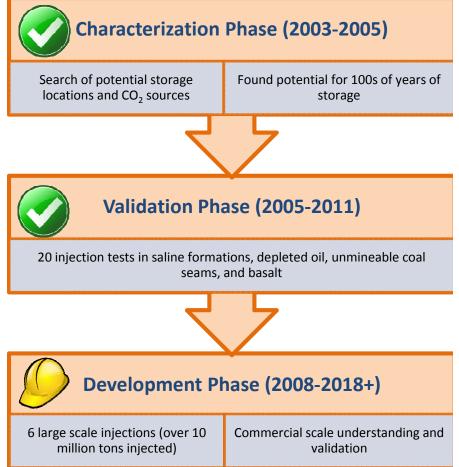


Regional Carbon Sequestration Partnerships Developing the Infrastructure for Wide Scale Deployment



Seven Regional Partnerships

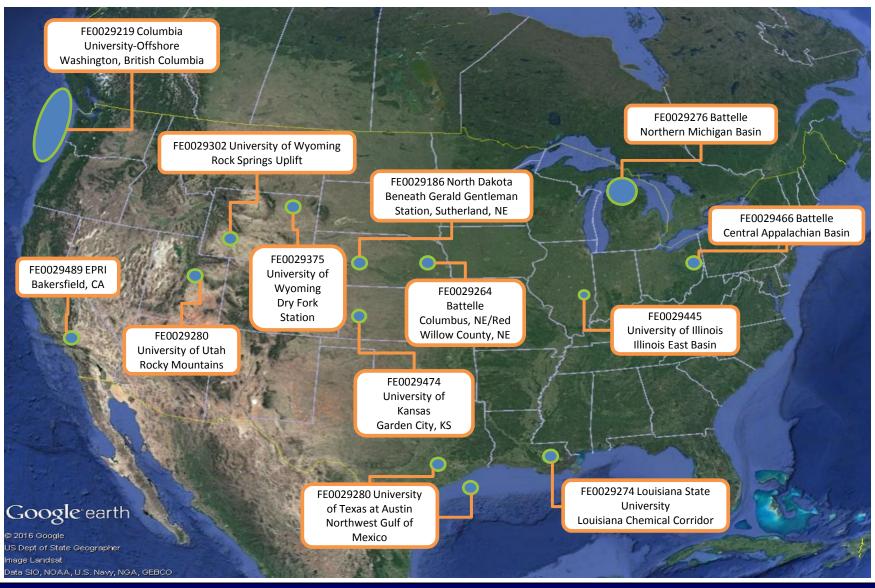
400+ distinct organizations, 43 states 4 Canadian Provinces



• Engage regional, state, and local governments

- Determine regional sequestration benefits
- Baseline region for sources and sinks
- Establish monitoring and verification protocols
- Validate sequestration technology and infrastructure

CarbonSAFE Phase I: Integrated CCS Pre-Feasibility

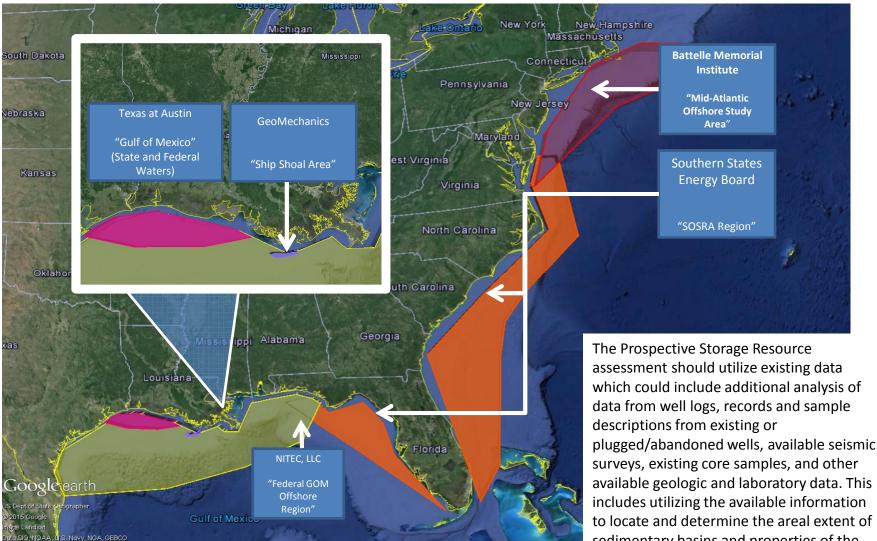


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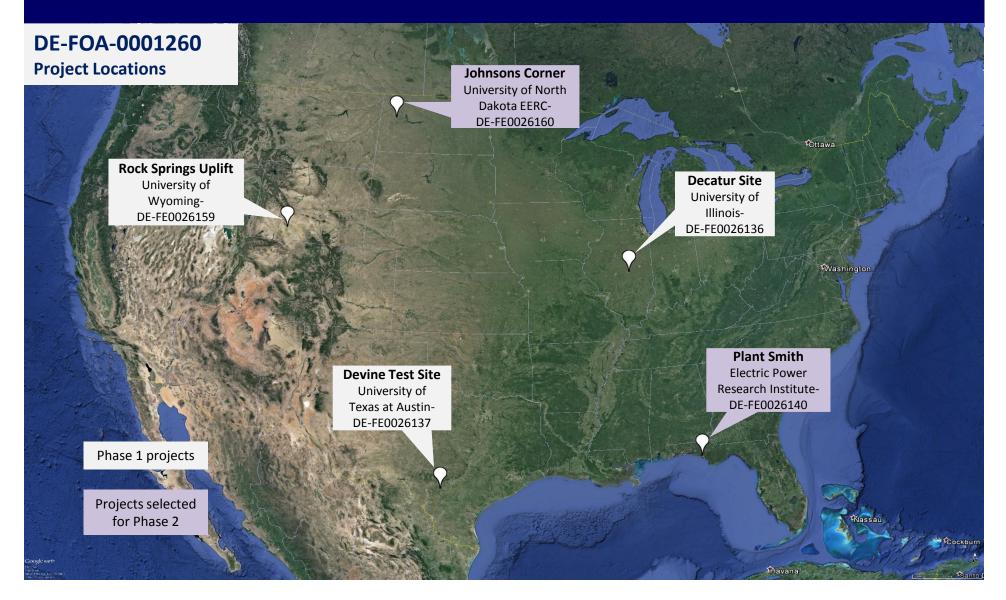
CarbonSAFE Phase II: Storage Complex Feasibility



Offshore Resource Assessment Projects



Brine Extraction Storage Test (BEST) Project Locations



Associated Storage

Projects researching the CO_2 storage associated with enhanced hydrocarbon recovery demonstrate additional CO_2 storage and domestic production potential and support development of new or improved technologies that may be adopted by industry.

Key program objectives include...

- Characterizing geologic settings in the United States that are "non-conventional CO₂-EOR targets (e.g., ROZ, shale)
- Developing and validating methods that address technology challenges associated with recovering crude oil and storing CO₂ in conventional and non-conventional settings
- Developing and validating technology improvements and operation/maintenance changes that promote more effective associated storage of CO₂

FOA: Developing Technologies for Advancement of Associated Geologic Storage in Basinal Geo-Laboratories (Infrastructure)

- Aim is to select projects that establish a geo-laboratory and advance technologies, through computational, analytical, bench scale, and field laboratory studies, for associated storage in high priority basins.
- FOA closed June, 2018.
- Projects selected; \$9M total DOE funding

National Risk Assessment Partnership (NRAP)

NRAP is developing toolsets to reduce uncertainty and quantify potential impacts related to release of CO_2 and induced seismicity.



www.edx.netl.doe.gov/nrap



energy.gov/fe

Questions